

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application

**Listing of Claims:**

1. (Currently Amended) A transparent data sheet comprising:  
a transparent durable layer,  
a transparent fragile layer, and  
at least one security feature element included in one of the transparent durable layer and the transparent fragile layer, where  
~~wherein printed identification and/or verification information is provided on one of the transparent durable layer and the transparent fragile layer, and the two layers are laminated together and the transparent fragile layer is detectibly damaged after an attempt to tamper with the transparent data sheet.~~
2. (Currently Amended) The transparent data sheet according to claim 1, wherein one or more of the transparent durable layer and the transparent fragile layer is printed with one or more of identification information and verification information~~A transparent data sheet comprising:~~  
~~a transparent fragile layer,~~  
~~a second transparent fragile layer, and~~  
~~at least one security element~~  
~~wherein printed identification and/or verification information is provided on one of the two transparent fragile layers, and the two layers are laminated together to form a laminate, wherein the laminate is durable.~~
3. (Currently Amended) The transparent data sheet according to claim 1, claims 1 or 2~~wherein the transparent fragile layer is a holographic foil.~~

4. (Currently Amended) The transparent data sheet according to claim 1, ~~claims 1 or 2~~ wherein the transparent fragile layer is a retroreflective layer of glass beads in a beadbond layer.
5. (Currently Amended) The transparent data sheet according to claim 1, ~~claims 1 or 2~~ wherein the transparent fragile layer is a foil.
6. (Currently Amended) The transparent data sheet according to claim 1, ~~claims 1 or 2~~ wherein the transparent fragile layer is an optical stack.
7. (Currently Amended) The transparent data sheet according to claim 1, ~~claims 1 or 2~~ further including a high refractive index coating, coated on ~~the~~ an outer surface of the transparent fragile layer.
8. (Currently Amended) The transparent data sheet according to claim 7 further including a protective coating, coated on ~~the~~ an outer surface of the high refractive index coating.
9. (Currently Amended) The transparent data sheet according to claim 1, ~~claims 1 or 2~~ wherein the transparent fragile layer is a multilayered polyurethane film.
10. (Previously Presented) The transparent data sheet according to claim 1 wherein the durable layer is a multilayer optical film.
11. (Original) The transparent data sheet according to claim 10 wherein the multilayer optical film is comprised of at least one material that exhibits stress induced birefringence.

12. (Previously Presented) The transparent data sheet according to claim 1 wherein the durable layer is a polyester, polypropylene, polycarbonate, polyimide, or cellulose acetate.

13. (Currently Amended) The transparent data sheet according to claim 1, ~~claims 1 or 2~~, wherein the transparent fragile layer is comprised of more than one fragile material.

14. (Previously Presented) The transparent data sheet according to claim 1 wherein the durable layer is comprised of one or more durable layers.

15. (Currently Amended) The transparent data sheet according to claim 1, where the at least one security feature is visible from both major surfaces of the transparent data sheet ~~claim 2 wherein the second transparent fragile layer is a retroreflective layer of glass beads in a beadbond layer.~~

16. (Previously Presented) The transparent data sheet according to claim 1 wherein the transparent durable layer is a multilayer optical film and the transparent fragile layer is retroreflective layer of glass beads in a beadbond layer.

17. (Currently Amended) The transparent data sheet according to claim 1, wherein the at least one security feature is a covert security feature visible under predetermined optical conditions ~~2 wherein the transparent fragile layer is retroreflective layer of glass beads in a beadbond layer and the second transparent fragile layer is a holographic foil.~~

18. (Previously Presented) The transparent data sheet according to claim 1 wherein the transparent durable layer is a multilayer optical film and the transparent fragile layer is a holographic foil.

19. (Currently Amended) The transparent data sheet according to claim 1, claims 1 or 2 further including a layer of hot melt adhesive on one of the transparent fragile layer and the transparent durable layer that can not be re-used without evidence of tampering.

20. (Currently Amended) In combination:

- (a) transparent data sheet according to claim 1 ~~claims 1 or 2~~, and
- (b) a passport, wherein the transparent data sheet is inserted or otherwise attached to the passport.

21. (Currently Amended) In combination:

- (a) transparent data sheet according to claim 1 ~~claims 1 or 2~~, and
- (b) a document of value, wherein the transparent data sheet is inserted or otherwise attached to the document of value.

22. (Previously Presented) The combination according to claim 21 wherein the document of value is an identification card.

23. (Currently Amended) A process for manufacturing a transparent data sheet comprising:

providing ~~a printable surface of a~~ transparent first fragile layer having a printable surface,

providing a ~~second layer, which is a~~ transparent durable layer or is a fragile layer, ~~wherein the combination of the first and second layer provide a durable sheet, and~~

providing instructions to print on the printable surface of the ~~first~~ transparent fragile layer; and

assembling the ~~first~~ transparent fragile layer and the ~~second~~ transparent durable layer into the transparent data sheet, such that upon assembly, the two layers are laminated together.

24. (Previously Presented) A process of manufacturing a transparent data sheet comprising:

printing identification information onto a surface of a first layer and  
laminating the printed surface of the first layer to another layer, wherein both layers are optically transparent and one layer is more fragile than the other.

25. (Currently Amended) The transparent data sheet according to claim 19, wherein ~~the printed identification and/or verification information is on the layer of hot melt adhesive provided on one of the transparent durable layer and the transparent fragile layer~~ includes at least one of printed identification and verification information.

26.-27. (Cancelled)